



# Innovation Driven by 5,000+ Installations

Unleash the Power of Productivity





UP3D is a high tech company and the few companies in the world that are capable of developing a full dental CAD/CAM solution including software and hardware, from scanning, designing, to milling.

UP3D remains dedicated to our customers' requirements for training and support as well as for innovative, high-quality products that perform reliably. We have native technical support to deal with any after-sales problems to ensure that you can use our products happily.

# Becoming the Global Leader in an Exceptional Digital Dental Ecosystem

**120+**

Countries and regions served

**11,000+**

Equipment installations worldwide

**200+**

R&D engineers

**35%+**

High investment in R&D

# Innovation Driven by 5,000+ Installations Unleash the Power of Productivity

**P54D** - is an independently developed dry milling machine by UP3D, featuring an integrated dust-proof design and structural optimization to extend service life and reduce maintenance costs. Its enlarged milling space and intelligent remote operation capabilities optimize work efficiency. Additionally, the integration of precision machining technology and a negative ion generator ensures highly effective and realistic restoration effects while maintaining a clean working environment. This unleashes new production energy, making it an ideal choice for dental processing



# UNLEASH DENTAL CREATIVITY



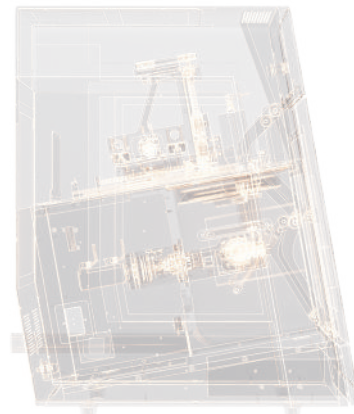
## Integrated Dustproof Design Extended Service Life

P54D features an integrated, fully sealed silicone dustproof design, effectively isolating dust, reducing machine damage and maintenance needs, thereby significantly extending its service life.



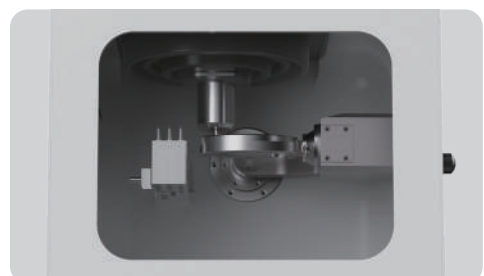
## Structural Optimization Upgrade Reduced Maintenance Costs

The maintenance process has been streamlined, and the upgraded machine allows even those without prior experience to perform maintenance quickly, significantly reducing overall maintenance costs and enhancing operational efficiency.



## Bigger Milling Chamber Optimized Work Efficiency

A larger milling chamber provides operators with more space and flexibility, simplifying the process of material installation and removal, effectively improving work efficiency.



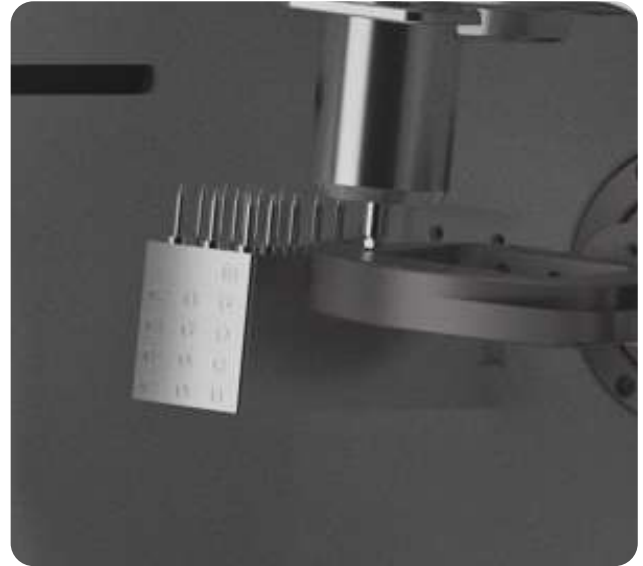
## Intelligent Remote Operation Enhancing Productivity and Efficiency

Remote control capabilities are enabled through Millmind software, which, combined with intelligent milling alerts and tool life monitoring, effectively reduce downtime and significantly increase production efficiency.



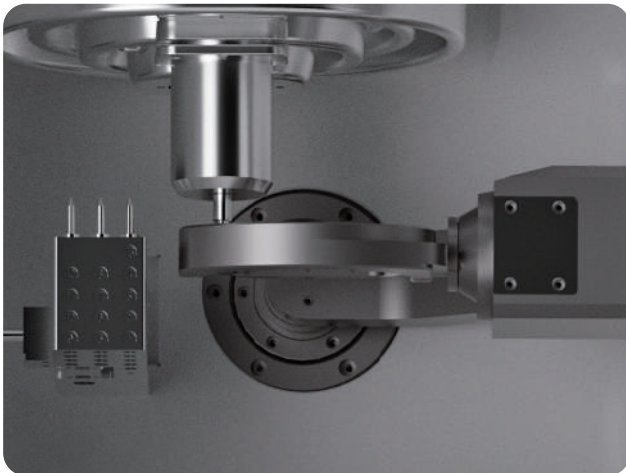
### 01. Precision Milling Technology Efficient and Lifelike Restorations

By integrating 90-degree vertical aesthetic milling, 0.3mm micro-engraving technology, and an intelligent five-axis precision milling system, this technology harmonizes precise milling with efficient, realistic restorations, ensuring the high-quality performance of the restorations.



### 02. Negative Ion Generator Optimized Cleaning Efficiency

The integration of negative ion technology significantly reduces the static electricity of resin debris, enhancing cleaning efficiency and creating a tidy working environment.



### 03. Metal Secondary Fixtures and Block Clamps Rapid Flexible Material Handling

The P54D combines metal secondary fixtures with block clamp designs to offer quick and safe setup, minimizing the risk of material damage. It supports a variety of block material sizes, enabling swift changes and significantly enhancing production efficiency.

# - Technical Specifications

## GENERAL

|                         |   |
|-------------------------|---|
| Fields of Application   | Dry machining   |
| Materials               | Zirconia,wax,PMMA,PEEK,composite resin,cobalt-chromium soft metal   |
| Material Specifications | Discs:height 10-30mm,diameter 98mm    Blocks up to 40x20x20mm(Max)  |
| Indications             | Inlays, anatomical crowns, screw-retained crown, inlays, onlays, veneers,<br>telescopic crowns, abutments, bite splints, full dentures etc. |

## BASE SYSTEM

|                     |  |
|---------------------|--|
| Construction        | Machine bed made of solid cast aluminum body   |
| Number of Axes      | 5-axis   |
| Housing             | Steel, white high-gloss paint, main view face molded by injection, equipped with drawers |
| Linear Axes (X/Y/Z) | Precision ball screw drive; Travel: 155x110x95mm   |
| Rotary Axes (A/B)   | A-axis: 360°; B-axis: ±30°   |
| Control Unit        | 5-axis precision stepping drive system   |
| Lighting            | LED lighting inside the working chamber, with additional status display                  |
| Power               | 0.5KW  |

## SPINDLE

|                       |  |
|-----------------------|--|
| General               | High-frequency spindle, pneumatic tool change (air pressure $\geq 0.5$ MPa),<br>sealed air to prevent debris from entering |
| Speed                 | Up to 60,000 rpm   |
| Tool Holding Diameter | $\Phi 4$   |
| Power                 | 0.35KW (max)   |

## AUTOMATION

|             |  |
|-------------|--|
| Tool Change | Tool magazine for 13 tools, length measurement and tool breakage monitoring<br>via precision measuring key |
|-------------|--|

## CONNECTION REQUIREMENTS

|                 |  |
|-----------------|--|
| Voltage         | 100VAC-130VAC, 200VAC-235VAC (selectable), 50-60Hz |
| Dust Extraction | Filter level: M; Flow rate: 2500L/min              |
| Data            | Ethernet port                                      |

## ENVIRONMENTAL CONDITIONS

|                       |                                      |
|-----------------------|--------------------------------------|
| Operating Temperature | Between 10°C and 50°C                |
| Air Moisture          | Below 93% (relative), non-condensing |

## DIMENSIONS & WEIGHTS

|                    |               |
|--------------------|---------------|
| Dimensions (W/D/H) | 655x442x761mm |
| Weight             | 96KG          |

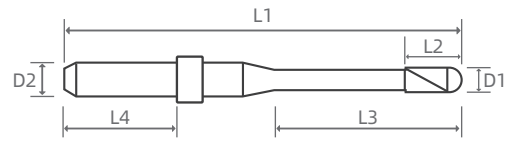
## SCOPE OF DELIVERY

|              |       |
|--------------|-------|
| CAM Software | UPCAM |
|--------------|-------|





## • Applicable Materials



### ● ZIRCONIA (ZrO2)

| Tool Name                  | Tool Type                           | Tool Coating | D1 (mm) | D2 (mm) | L3 (mm) | L4 (mm) | L1 (mm) |
|----------------------------|-------------------------------------|--------------|---------|---------|---------|---------|---------|
| Zirconia DC Burs           | double tooth radius cutter          | diamond      | 2.0     | 4.0     | 16.0    | 18.0    | 50.0    |
| Zirconia DC Burs           | double tooth radius cutter          | diamond      | 1.0     | 4.0     | 16.0    | 18.0    | 50.0    |
| Zirconia DC Burs           | double tooth radius cutter          | diamond      | 0.6     | 4.0     | 8.0     | 18.0    | 50.0    |
| Zirconia DC Burs           | double tooth radius cutter          | diamond      | 0.3     | 4.0     | 4.0     | 18.0    | 50.0    |
| Zirconia DLC Burs          | double tooth radius cutter          | +            | 2.0     | 4.0     | 16.0    | 18.0    | 50.0    |
| Zirconia DLC Burs          | double tooth radius cutter          | +            | 1.0     | 4.0     | 16.0    | 18.0    | 50.0    |
| Zirconia DLC Burs          | double tooth radius cutter          | +            | 0.6     | 4.0     | 8.0     | 18.0    | 50.0    |
| Zirconia DLC Burs          | double tooth radius cutter          | +            | 0.3     | 4.0     | 4.0     | 18.0    | 50.0    |
| Zirconia DLC Flat Burs     | double tooth Flat radius cutter     | +            | 1.0     | 4.0     | 16.0    | 18.0    | 50.0    |
| Zirconia DC Burs Extended  | double tooth radius cutter Extended | diamond      | 2.0     | 4.0     | 20.0    | 18.0    | 50.0    |
| Zirconia DC Burs Extended  | double tooth radius cutter Extended | diamond      | 1.0     | 4.0     | 20.0    | 18.0    | 50.0    |
| Zirconia DLC Burs Extended | double tooth radius cutter Extended | +            | 0.6     | 4.0     | 14.0    | 18.0    | 50.0    |

### ● WAX AND PLASTICS (PMMA)

| Tool Name                  | Tool Type                  | Tool Coating | D1 (mm) | D2 (mm) | L3 (mm) | L4 (mm) | L1 (mm) |
|----------------------------|----------------------------|--------------|---------|---------|---------|---------|---------|
| PMMA/Wax single flute Burs | single tooth radius cutter | -            | 2.0     | 4.0     | 16.0    | 18.0    | 50.0    |
| PMMA/Wax single flute Burs | single tooth radius cutter | -            | 1.0     | 4.0     | 16.0    | 18.0    | 50.0    |
| PMMA/Wax single flute Burs | single tooth radius cutter | -            | 0.6     | 4.0     | 8.0     | 18.0    | 50.0    |

### ● COMPOSITES

| Tool Name         | Tool Type                  | Tool Coating | D1 (mm) | D2 (mm) | L3 (mm) | L4 (mm) | L1 (mm) |
|-------------------|----------------------------|--------------|---------|---------|---------|---------|---------|
| Composite DC Burs | double tooth radius cutter | diamond      | 2.0     | 4.0     | 16.0    | 13.0    | 40.0    |
| Composite DC Burs | double tooth radius cutter | diamond      | 1.0     | 4.0     | 16.0    | 13.0    | 40.0    |
| Composite DC Burs | double tooth radius cutter | diamond      | 0.6     | 4.0     | 8.0     | 13.0    | 40.0    |

# - Restoration Types/Materials

|  | <br>Zirconia | <br>PMMA | <br>PEEK | <br>Composite Resin |
|--|---|---|--|--|
| <br>Coping/Full Crown             | ✓   | ✓   | ✓  | ✓  |
| <br>Three-Unit Bridge             | ✓   | ✓   | ✓  | ✓  |
| <br>Inlay/Onlay                   | ✓   |   |  | ✓  |
| <br>Veneers                     | ✓   |   |  | ✓  |
| <br>Screw-Retained Crown        | ✓   | ✓   |  | ✓  |
| <br>Custom Abutment             | ✓   |   | ✓  |  |
| <br>Thimble Bar                 | ✓   |   | ✓  |  |
| <br>Partial Denture Frameworks  | ✓   | ✓   | ✓  |  |
| <br>Superstructures Over Bars   | ✓   | ✓   |  |  |
| <br>Full Dentures               |   | ✓   |  |  |
| <br>Full Dentures without Teeth |   | ✓   |  |  |
| <br>Bite Splint                 |   | ✓   |  |  |



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